

1

a) Antar $L_0 = L_1 = L$ og $V_0 = V_1 = V$
 as $X_n \ll X_w / y_0$

Assume equilibrium at inlet and outlet:

$$y_{n1} = m \cdot X_{n0} = 2,8 \cdot 30 \cdot 10^{-3} = 0,084$$

Balances of nikotin:

$$L \cdot X_{n0} = L \cdot X_{n1} + V \cdot y_{n1}$$

$\uparrow$
 $= 0,01 \cdot X_{n0}$

$$\Rightarrow V = \frac{L(X_{n0} - 0,01X_{n0})}{y_{n1}} = \frac{L X_{n0}}{y_{n1}} \cdot 0,99 = \frac{L}{m} \cdot 0,99$$

$$V = \frac{1000 \text{ kg/h}}{2,8} \cdot 0,99 = \underline{\underline{353,6 \text{ kg/h}}}$$

b) We have $L = 1000 \text{ kg/h}$
 $V = 600 \text{ kg/h}$

Balances:

$$L X_0 + V y_1 = L X_1 + V y_2$$

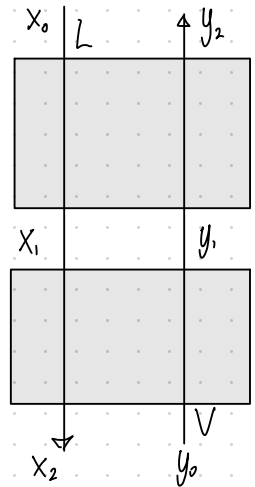
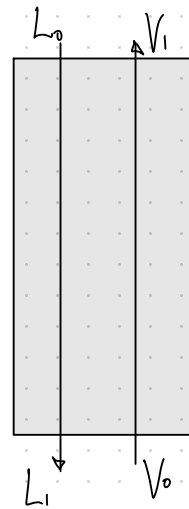
$$L X_1 = L X_2 + V y_1$$

Antar direkte mellom linje og V_{nb}

$$y_1 = m X_2$$

$$30 + 600 \cdot 2,8 \cdot x_2 = 1000 \cdot x_1 + 600 \cdot 2,8 \cdot x_1$$

$$1000 \cdot x_1 = 1000 x_2 + 600 \cdot 2,8 \cdot x_2$$



$$y_2 = m x_1$$

$$x_1 = 2,66 x_2$$

$$\Rightarrow 30 + 600 \cdot 2,8 \cdot x_2 = 1000 \cdot 2,66 x_2 + 600 \cdot 2,8 \cdot 2,66 x_2$$

$$\Rightarrow x_2 = 0,00545$$

$$x_1 = 0,01461$$

$$y_2 = 0,04091$$

$$\underline{\underline{y_1 = 0,01527}}$$

$$\% \text{ ut} = 100\% \cdot \frac{V y_2}{L x_0} = \frac{600 \cdot 0,04091}{30} = \underline{\underline{81,8\%}}$$

2 a) $T = 57,5^\circ\text{C}$, $0,030 \text{ kg H}_2\text{O/kg Luft}$, $p = 1 \text{ bar}$

$$\hookrightarrow H_p \approx 22\%$$

b)

$$H = \frac{m_{\text{H}_2\text{O}}}{m_{\text{dry air}}} = \frac{p_{\text{H}_2\text{O}}}{p - p_{\text{H}_2\text{O}}} \cdot \frac{M_{\text{H}_2\text{O}}}{M_{\text{air}}}$$

$$H_s = \frac{p_{\text{H}_2\text{O}}^s}{p - p_{\text{H}_2\text{O}}^s} \cdot \frac{M_{\text{H}_2\text{O}}}{M_{\text{air}}}$$

$$H_p = 100\% \cdot \frac{H}{H_s}$$

$$H_R = 100\% \cdot \frac{p_{\text{H}_2\text{O}}}{p_{\text{H}_2\text{O}}^s}$$

$$\begin{aligned} n &= \frac{p_{\text{H}_2\text{O}} V}{RT} \\ m_{\text{H}_2\text{O}} &= n \cdot M_{\text{H}_2\text{O}} = \frac{p_{\text{H}_2\text{O}} V}{RT} M_{\text{H}_2\text{O}} \\ p &= p_{\text{air}} + p_{\text{H}_2\text{O}} \end{aligned}$$

c)

$$H = 0,03 \text{ (gitt)}, \text{ Tabell } p_{\text{H}_2\text{O}}^s = 17,849 \text{ kPa} \approx 17,8 \text{ kPa}$$

$$H_s = \frac{p_{\text{H}_2\text{O}}^s}{p - p_{\text{H}_2\text{O}}^s} \cdot \frac{M_{\text{H}_2\text{O}}}{M_{\text{air}}} = \frac{17,8 \text{ kPa}}{100 \text{ kPa} - 17,8 \text{ kPa}} \cdot \frac{18}{29} = 0,134$$

$$H_p = 100\% \cdot \frac{H}{H_s} = \frac{p_{\text{H}_2\text{O}}}{p_{\text{H}_2\text{O}}^s} \cdot \frac{1 - p_{\text{H}_2\text{O}}^s}{1 - p_{\text{H}_2\text{O}}} = \frac{0,03}{0,134} \cdot 100\% = 22,4\%$$

Nærmere a) sin verd.

d) Dew point, when the air is saturated with water

$$\Rightarrow P_{H_2O} = P_{H_2O}^s(T^s)$$

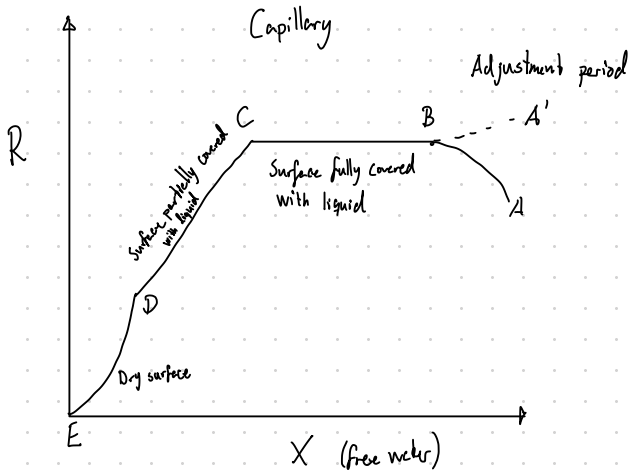
From diagrammet, $T^s = 30^\circ\text{C}$

Finer $T = 57,5$ and $H = 0,03$

Följer adiabatisk linje til 90% kurven

$$\Rightarrow T_s = 37,5^\circ\text{C}$$

e)



3 a) Advantages: Larger capacity, no flooding

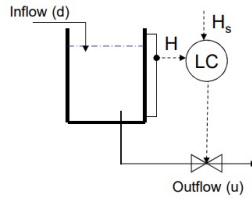
Disadvantage: Less efficient, only one equilibrium stage

b) When vapor rate is so large that liquid follows vapor upwards

$$c) \frac{dm}{dt} = m_{in} - m_{out}, \text{ assume constant } \rho, m = V\rho$$

$$\Rightarrow \frac{d(V\rho)}{dt} = \rho(V_{in} - V_{out})$$

$$\rho \frac{dV}{dt} = \rho(V_{in} - V_{out}) \Rightarrow \frac{dV}{dt} = (V_{in} - V_{out})$$



$$V = \frac{\dot{q}}{K_c} = \frac{1 \text{ m}^3/\text{min}}{0,1 \text{ min}^{-1}} = 10 \text{ m}^3$$

$$V = \frac{1,5 \text{ m}^3/\text{min}}{0,1 \text{ min}^{-1}} = 15 \text{ m}^3$$

With integral control, it would have become constant (set-point)

$$\frac{dV}{dt} = (V_{in} - V_{out})$$

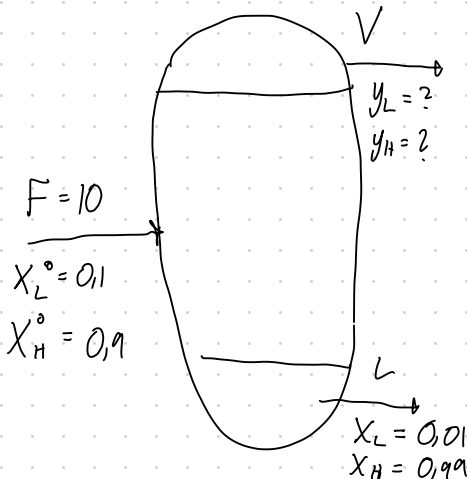
$$\frac{dV}{dt} = q_{in} - q_{out}$$

$$V = \frac{q_{out}}{K}$$

$$\frac{dV}{dq_{out}} = \frac{1}{K} \Rightarrow dV = \frac{1}{K} dq_{out}$$

$$\tau \frac{dy}{dt} = -y + d \Rightarrow k=1, \tau = \frac{1}{K_c}$$

d)



$$F = V + L \Rightarrow V + L = 10 \Rightarrow L = 10 - V$$

$$X_L^o F = V y_L + L x_L$$

$$0,1 \cdot 10 = V y_L + L x_L \Rightarrow V y_L + L x_L = 1$$

$$\Rightarrow V y_L + (10 - V) x_L = 1$$

$$\Rightarrow V y_L - 0,01 V = 0,9$$

$$V(y_L - 0,01) = 0,9$$

$$\alpha = \frac{y_L/x_L}{y_H/x_H} = 280$$

$$\Rightarrow \frac{y_L}{x_L} = \frac{y_H}{x_H} 280 = \frac{(1-y_L)}{(1-x_L)} 280 \quad / x_L = 0,01$$

$$100 y_L = \frac{280}{0,99} (1 - y_L)$$

$$100 y_L + \frac{280}{0,99} y_L = \frac{280}{0,99}$$

$$y_L = \frac{280}{0,99(100 + \frac{280}{0,99})} = 0,739$$

$$\Rightarrow y_H = 0,261$$

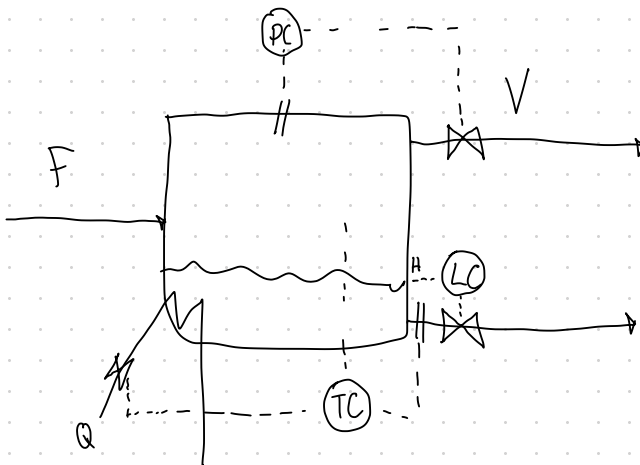
$$V = \frac{0,9}{0,739 - 0,01} = 1,22 \text{ mol/s}$$

$$\underline{\underline{L = 8,78 \text{ mol/s}}}$$

$$Q: Q = dH_{\text{vap}} \cdot V$$

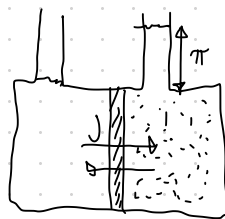
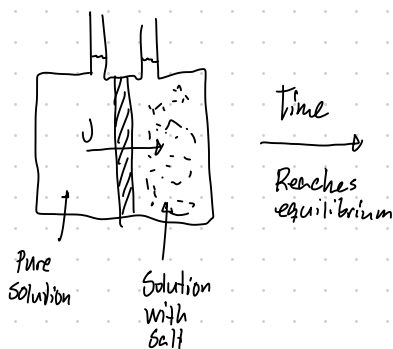
$$Q = 16 \text{ kJ/mol} \cdot 1,22 \text{ mol/s}$$

$$\underline{\underline{Q = 19,52 \text{ kW}}}$$



$\begin{matrix} \text{CV} \\ \text{MV} \end{matrix}$	H	P	x_L
q_v	-	-	/
q_L	0	(-)	/
Q	0	+	-

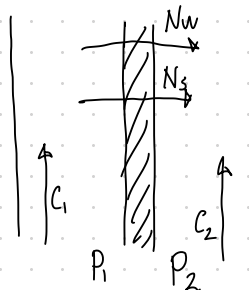
4 a) 1)



Diffusion before equilibrium

No net diffusion at equilibrium

2)



$(P_1 > P_2)$

$$P_1 - P_2 > \Delta \pi$$

3) Separasjon uten varme, trenger ikke faseforandring, brukes til å lage ferskvann.

b) Fra van't Hoff: $\pi = \frac{n}{V_m} RT$

$$T = 4 + 273 = 277 \text{ K}$$

Antar 100 kg vann $\Rightarrow m_{\text{NaCl}} = 3,5 \text{ kg}$, $n_{\text{NaCl}} = \frac{3,5 \text{ kg}}{58,45 \text{ kg/kmol}} = 0,0599 \text{ kmol}$

$$V_{\text{vann}} = 96,5 \text{ kg} \quad (100 \text{ kg} - m_{\text{salt}})$$

$$\rho_{\text{H}_2\text{O}} = 1000 \text{ kg/m}^3$$

$$\Rightarrow V_{\text{H}_2\text{O}} = 0,0965 \text{ m}^3$$

$$C_1 = \frac{3,5 \text{ kg}}{0,0965 \text{ m}^3} = 36,3 \text{ kg/m}^3$$

$$C_1 \gg C_2 \Rightarrow \pi_2 \text{ er neglisjerbar}$$

$$R = 8314,34 \frac{\text{m}^3 \text{ Pa}}{\text{kg} \cdot \text{mol} \cdot \text{K}}$$

$$\Delta \pi \approx \pi_1 = \frac{n_{\text{ion}}}{V_{\text{H}_2\text{O}}} \cdot R \cdot T$$

$$\pi_1 = \frac{2 \cdot 0,599 \text{ kmol}}{0,0965 \text{ m}^3} \cdot 8314,34 \frac{\text{m}^3 \cdot \text{Pa}}{10^3 \text{ mol} \cdot \text{K}} \cdot 277 \text{ K}$$

$$\underline{\pi_1 = 2816 \text{ bar}}$$

$$\begin{aligned} \text{kg mol} &= 10^3 \text{ mol} \\ &= \# \text{ atom i en kg ren karbon-12} \\ &= 10^3 N_A \end{aligned}$$

$$c) \quad R = \frac{C_1 - C_2}{C_1} = 1 - \frac{C_2}{C_1} = 1 - \frac{0,1}{36,3} = 99,7\%$$

$$C_2 = 0,1 \text{ kg/m}^3$$

$$C_1 = \frac{3,5 \text{ kg}}{100 \text{ kg sol}} = \frac{3,5 \text{ kg}}{(100-35) \text{ kg H}_2\text{O}} = \frac{3,5 \text{ kg}}{\frac{100-35}{100} \text{ m}^3} = \frac{3,5 \text{ kg}}{0,0965} = 36,269 \text{ kg/m}^3$$

$$m = \rho \cdot V \Rightarrow V = \frac{m}{\rho}$$

$$d) N_w = A_w (\Delta p - \Delta \pi) = 304 \cdot 10^{-4} \frac{\text{kg H}_2\text{O}}{\text{s} \cdot \text{m}^2 \cdot \text{bar}} (55 \text{ bar} - 28,6 \text{ bar})$$

$$\underline{\underline{N_w = 8,0256 \cdot 10^{-3} \frac{\text{kg H}_2\text{O}}{\text{s} \cdot \text{m}^2}}}$$

$$e) \dot{m}_{\text{H}_2\text{O}} = t \cdot A \cdot N_w$$

$$\Rightarrow A = \frac{\dot{m}_{\text{H}_2\text{O}}}{t \cdot N_w} = \frac{15000 \text{ L} \cdot \frac{1 \text{ m}^3}{1000 \text{ L}} \cdot 1000 \frac{\text{kg H}_2\text{O}}{\text{m}^3}}{1 \text{ day} \cdot \frac{24 \text{ h}}{\text{day}} \cdot \frac{3600 \text{ s}}{\text{h}} \cdot 8,0256 \cdot 10^{-3} \frac{\text{kg H}_2\text{O}}{\text{s} \cdot \text{m}^2}} = \underline{\underline{21,6 \text{ m}^2}}$$